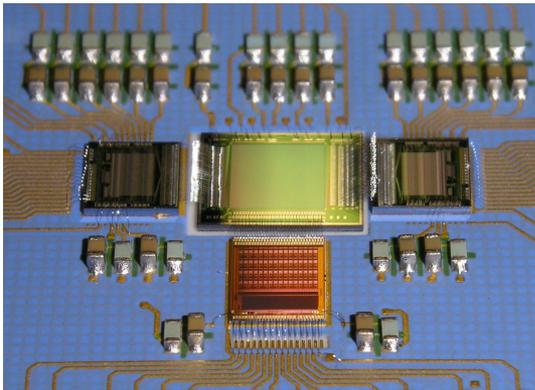


# The IXO Wide Field Imager



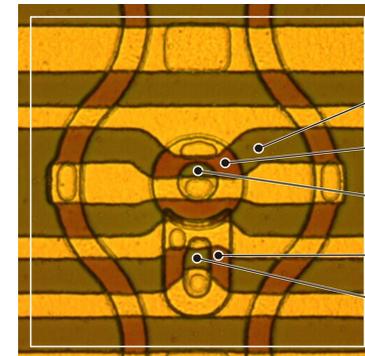
## IXO Science Meeting

MPE Garching, 16.9.2008



### ➤ Content

- DEPFET devices
- Prototypes
- WFI requirements
- WFI concept
- Outlook



- p+ drain
- polysilicon gate
- p+ source
- polysilicon clear gate
- n+ clear

**J. Treis, O Hälker,**  
**S. Herrmann, M. Porro,**  
**G. Schaller, F. Schopper,**  
**L. Strüder**  
Max-Planck-Institut f. extraterrestr. Physik



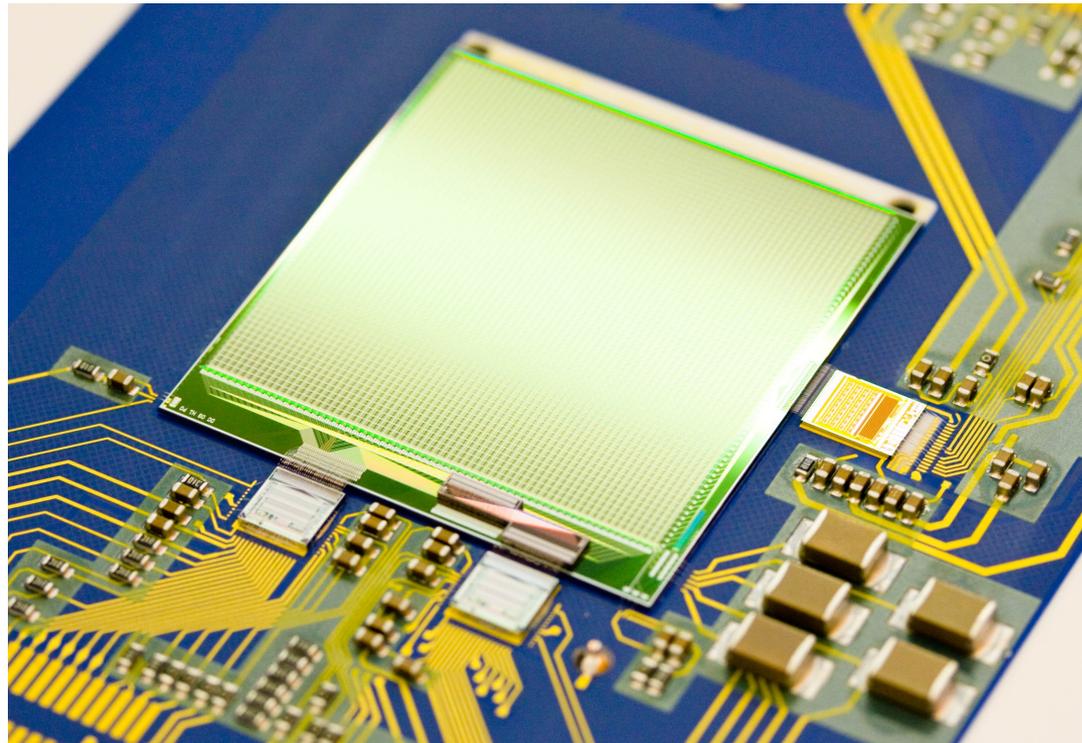
**R. Richter, G. Lutz**  
Max-Planck-Institut f. Physik



**R. Eckardt, P. Lechner,**  
**H. Soltau**  
PNSensor GmbH



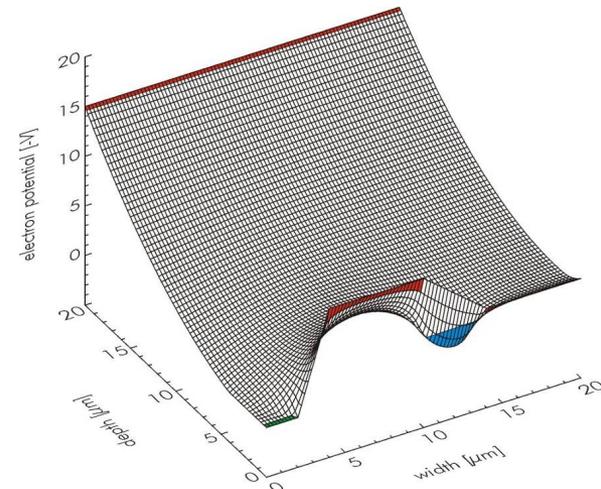
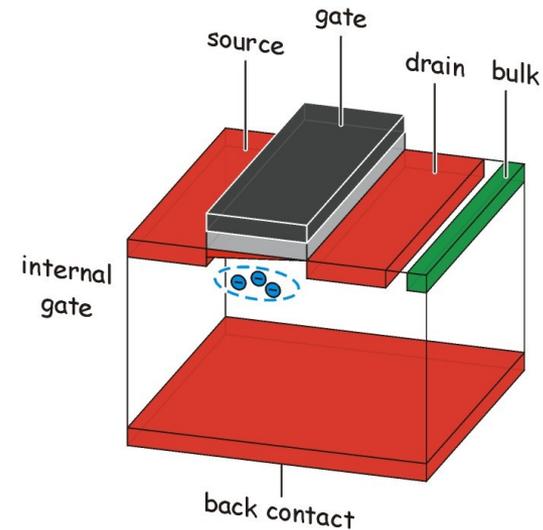
# DEPFET devices



# The DEPFET concept

## ■ DePFET

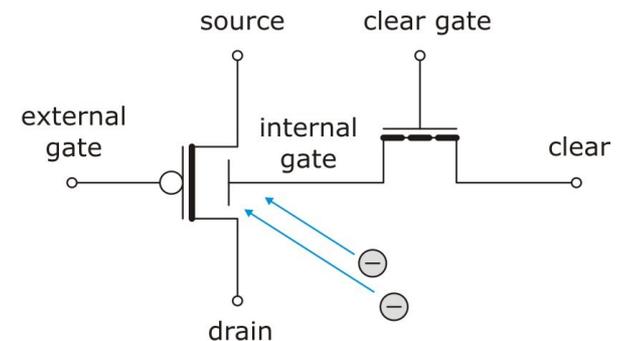
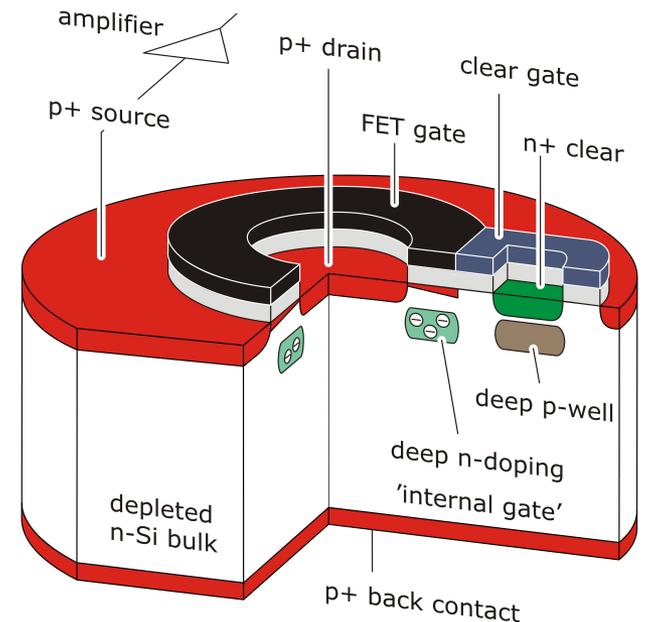
- ▷ DEpleted-P-channel FET
- ▷ Sideways depleted device
- ▷ p-channel MOSFET on depleted n-bulk
- ▷ Additional deep-n implantation underneath Gate
- ▷ Potential minimum for electrons below FET channel (*internal gate*)
- ▷ Bulk generated electrons are collected in internal gate
- ▷ Modify transistor channel conductivity
- ▷ Transistor current modulation 300 pA/el.
- ▷ Internal gate has extremely low capacitance
- ▷ Backside can be used as entrance window
- ▷ 100 % fill factor
- ▷ Tailored QE to respective experiment



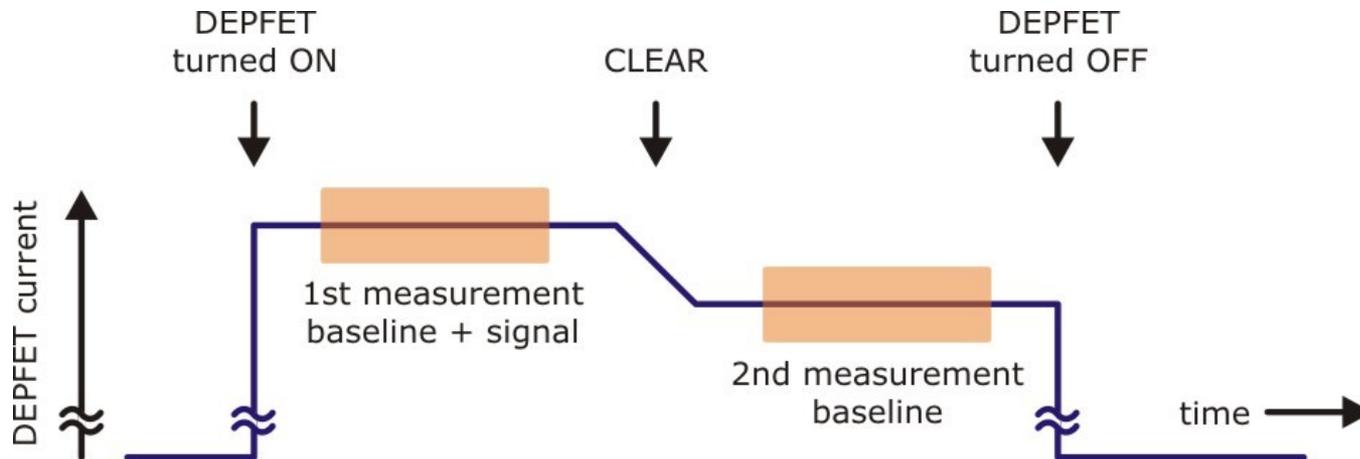
# Why use DEPFETs?

## ■ Combined sensor / amplifier structure

- Low capacitance (20 fF) and noise
  - s excellent spectroscopic performance
- ▷ Complete clearing of signal charge
  - no reset/ $ktC$  noise
- ▷ Charge storage capability
  - selective readout on demand / windowing
- ▷ Non-destructive readout
  - potential of repetitive readout
- ▷ Backside illuminated, fully depleted
  - quantum efficiency
- ▷ Fast readout
  - low deadtime
  - high framerate
- Low power
  - Only "read" pixels consume power
- ▷ no charge transfer
  - radiation hard
  - no charge transfer,
  - no out-of-time-events



# DEPFET readout



## ■ *Measurement of signal*

- Measure signal levels
  - source potential / drain current
- Measure both before and after clear
- Calculate the difference
  - correlated double sampling (CDS)

## ■ *Level acquisition*

- N-fold CDS
  - Sample current / voltage level N times
- Trapezoidal shaping
  - Integration / deintegration

# DEPFET matrix devices

## ■ *Readout scheme*

- Global drain contact
- Gate, Clear and Cleargate connected row-wise
- Sources connected column-wise
- Only one row is turned on and read out

## ■ *Source follower readout*

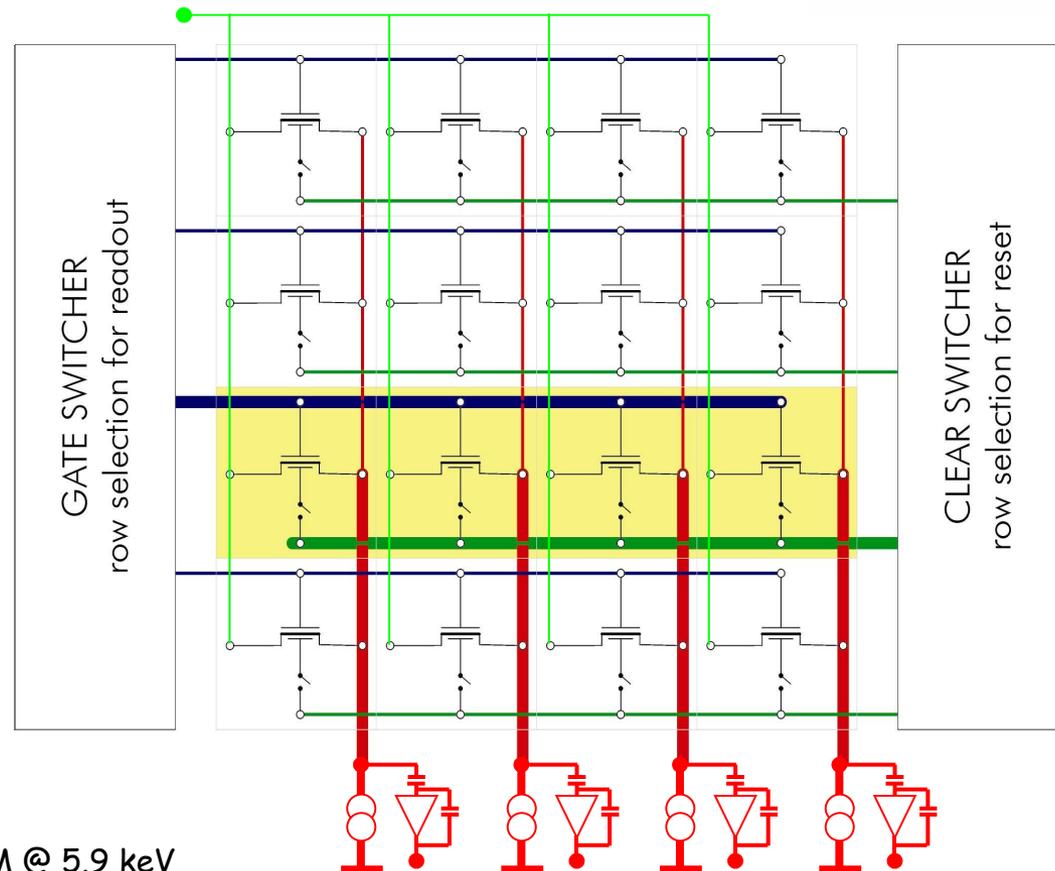
- Column bias by current source
- Alternatively: Conversion of drain current

## ■ *Target:*

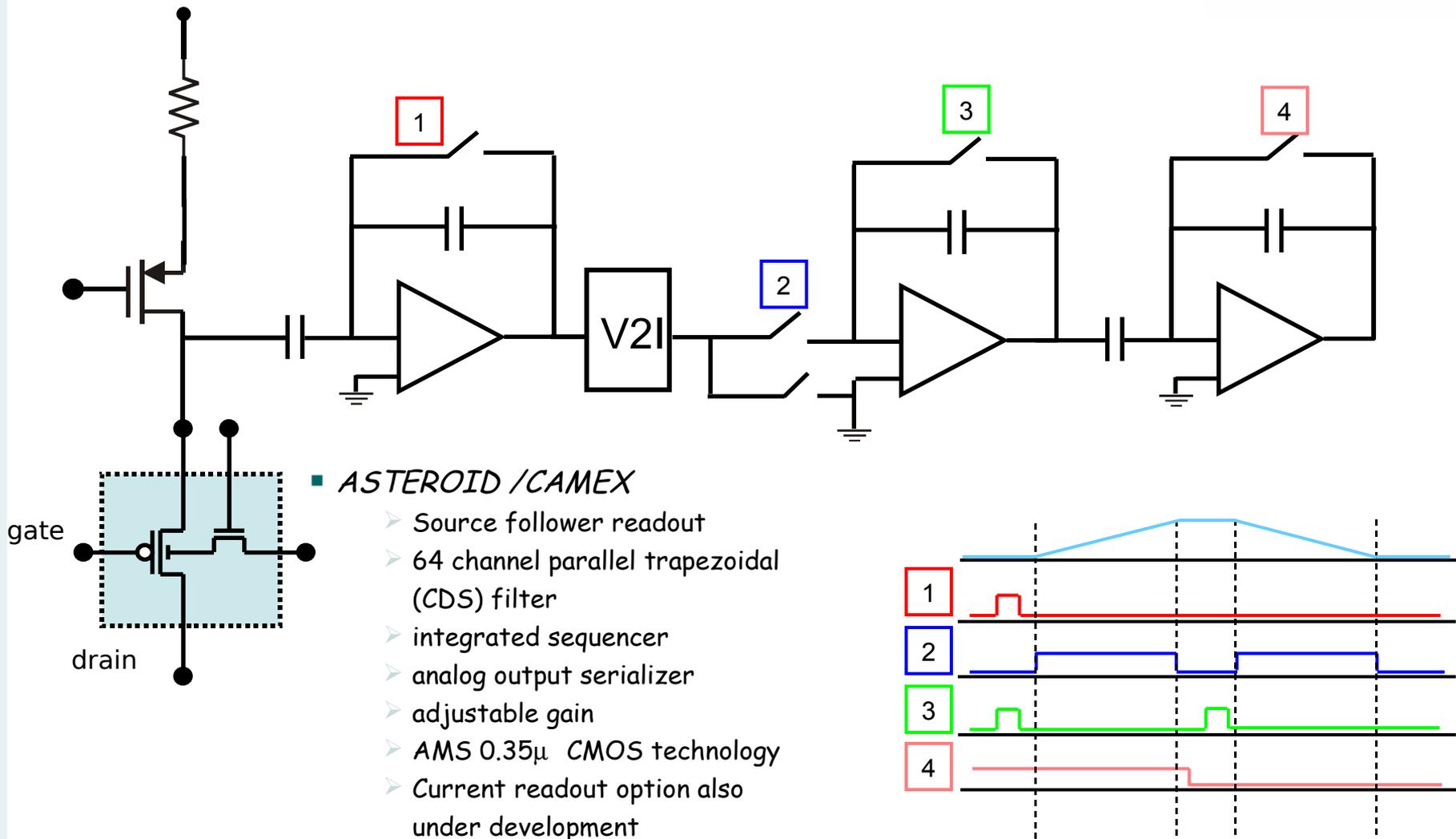
- Framerate 1 kHz
- Array dimension 1024 x 1024
- Energy resolution < 125 eV FWHM @ 5.9 keV

## ■ *2 ASICs required:*

- Analog Amplifier ASIC
- Switcher ASIC



# Analog FE concepts



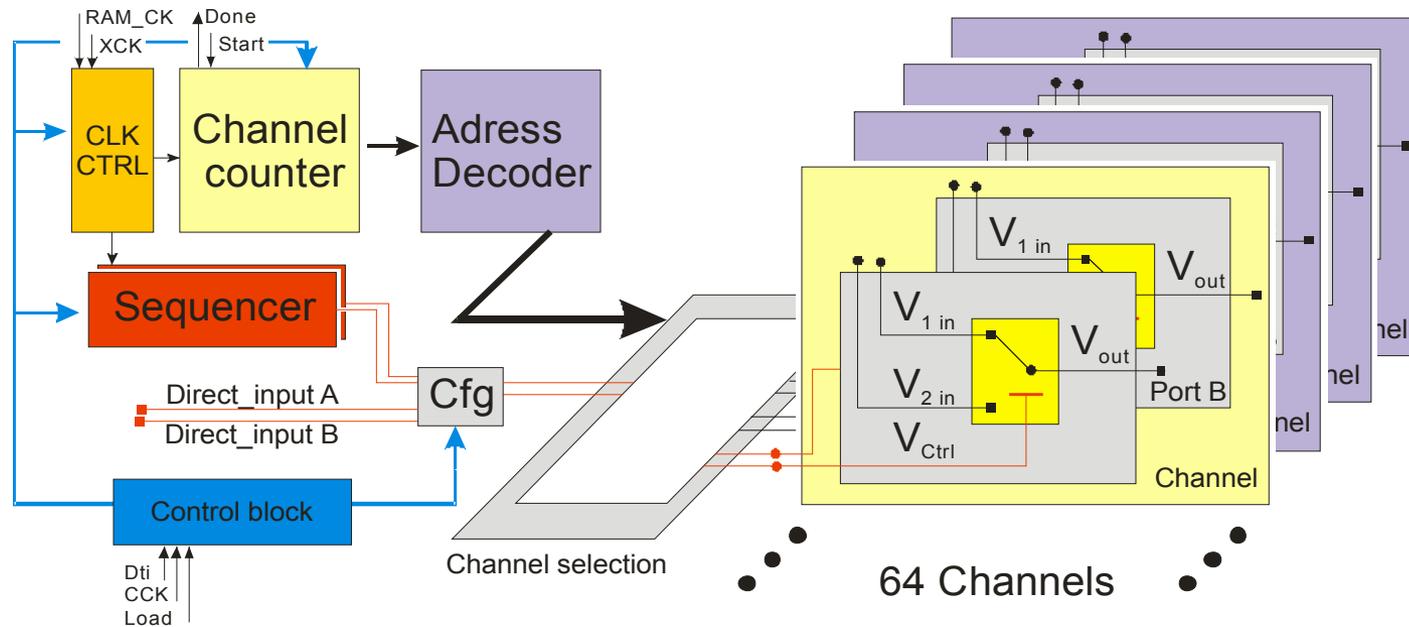
# Switcher ASIC

## ➤ *Current SWITCHER IIb:*

- 64 channels
- Sequential switching row-by-row
- Only passive (resistive) driving circuitry
- Low noise (!!)
- Fast, high voltages (20 V)
- Not sufficiently radiation hard

## ■ *New SWITCHER VI:*

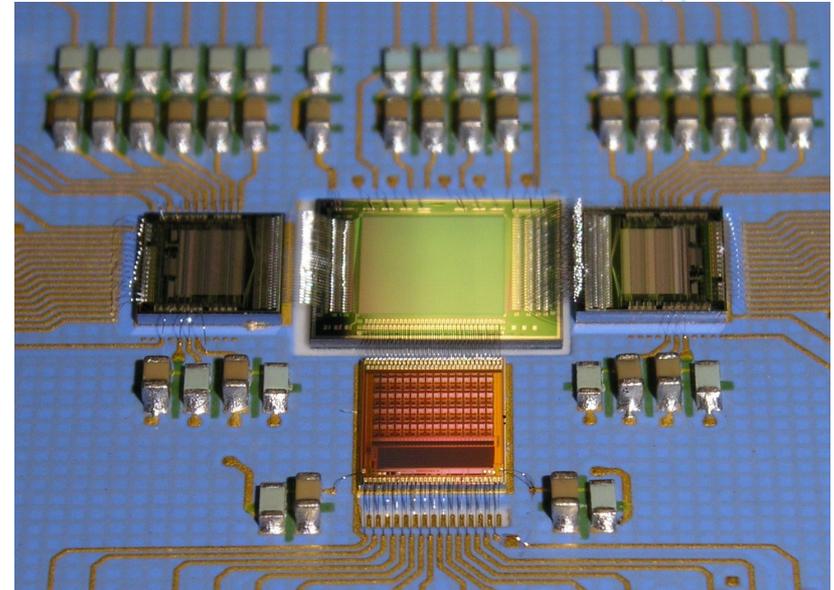
- Same as SWITCHER IIb, but
- Radiation hard (300 krad est.)
- Channel sequencer
- Lower power consumption
- Improved testability & diagnosis



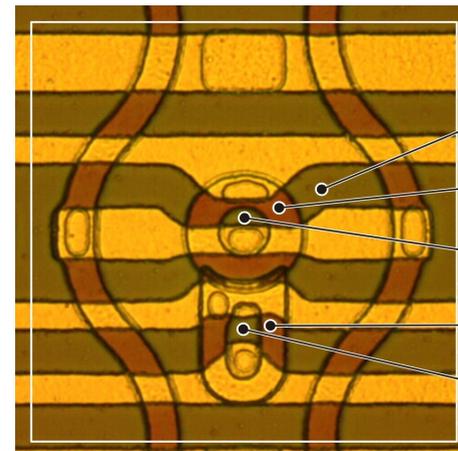
# XS devices

## ■ *Small prototype:*

- 2 prototyping productions, PXD04 and PXD05 were successfully finished
- Devices with extremely good properties
- Formats: XS (XEUS small): 64 x 64 pixels of 75 x 75  $\mu\text{m}^2$  size
- Geometry:  $W = 47 \mu\text{m}$ ,  $L = 5 \mu\text{m}$
- Sensitivity  $g_Q = 300 \text{ pA} / e^-$
- Many devices have been successfully operated
- Many design variants
- „Workhorse“ for design evaluation & test



*Microphotography  
of DEPFET pixel within  
matrix environment*



p+ drain

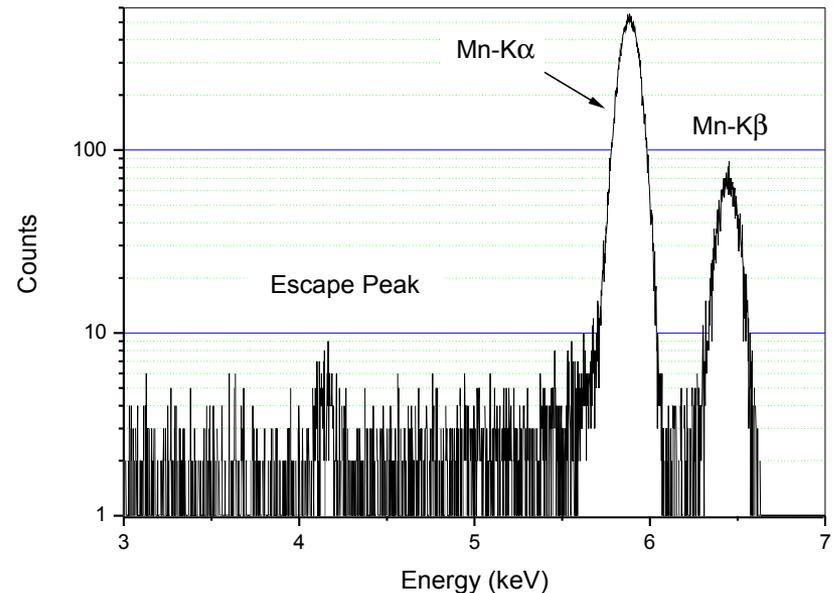
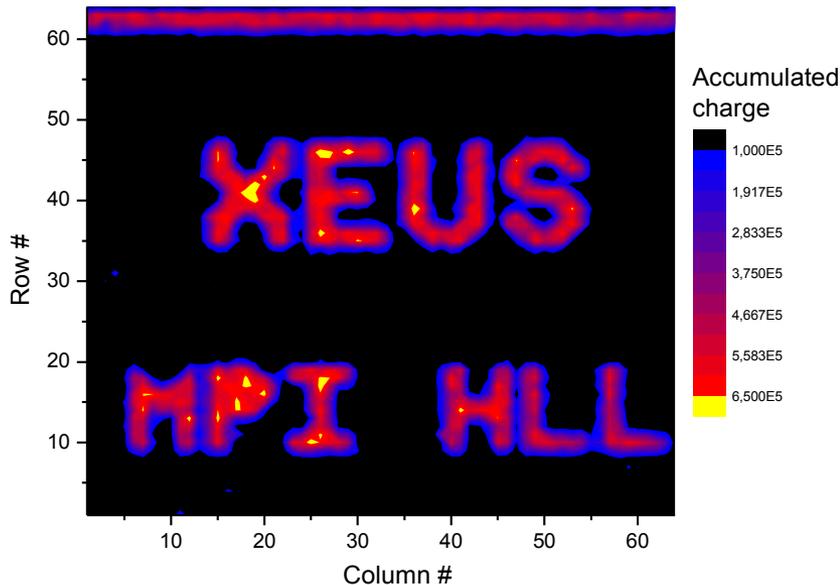
polysilicon gate

p+ source

polysilicon clear gate

n+ clear

# XS performance

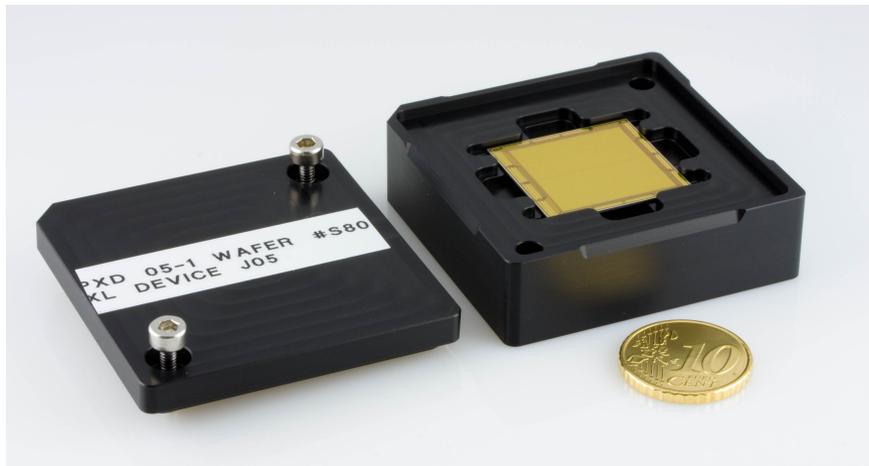
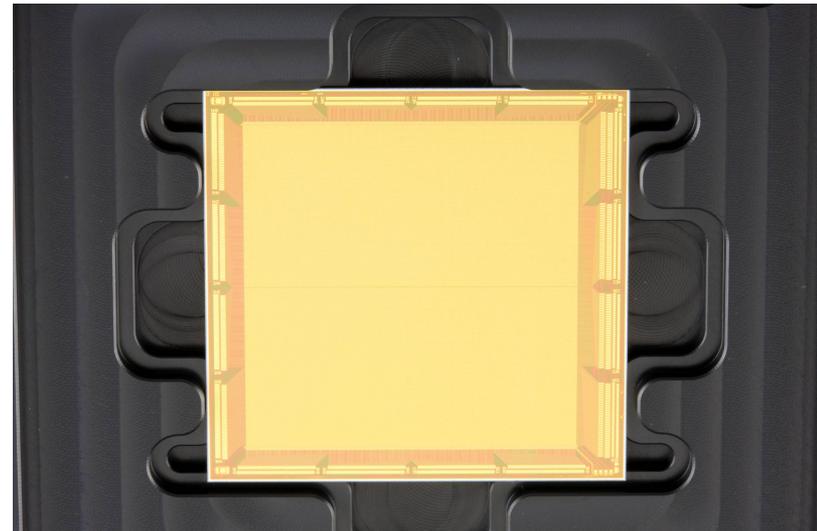


- 132 eV FWHM energy resolution @ 5.9 keV
  - Readout noise ~ 3.5 e- ENC
  - Very good Offset and Gain homogeneity (< 5%)
  - Very good device yield: > 90 %
  - Defective devices mostly due to cosmetic defects in single pixels (i.e. pixel yield even higher)
- Performance limitations due to peripheral constraints (old CAMEX device)
  - Temperature ~ -40 °C
  - Framerate ~ 500 Hz
  - Line processing time ~ 25  $\mu$  s
  - Linearity correction required

# XL devices

## ■ Larger prototypes:

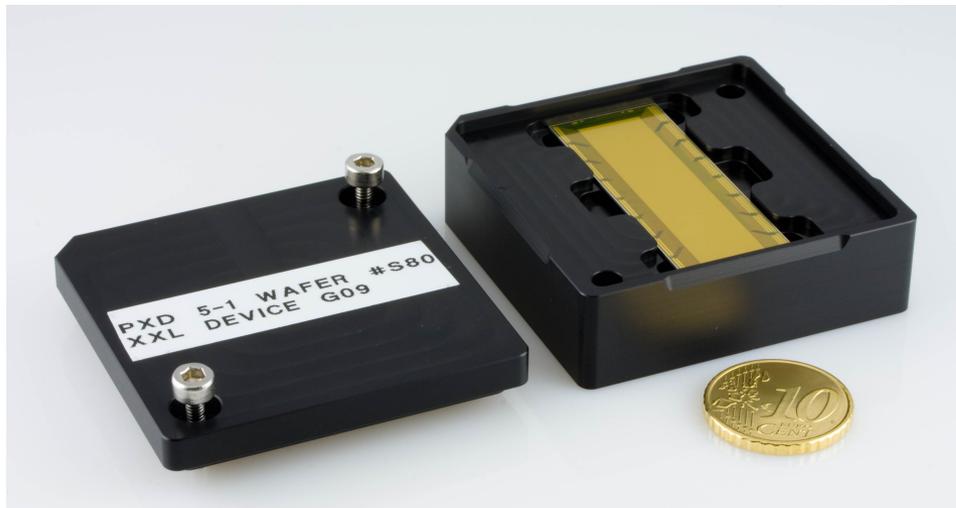
- Larger prototypes on PXD05
- XL (XEUS Large) format
- 256 x 256 pixels of 75 x 75  $\mu\text{m}^2$
- 1.9 x 1.9  $\text{cm}^2$  sensitive area
- Uni- and bidirectional readout
- Factor of 16 in area and pixel count compared to XS



- Study yield and homogeneity of large area matrix devices
- Bidirectional readout: Data acquisition and frame building
- Commissioning in progress

# XXL devices

- *Column prototypes:*
  - Also on PXD05: Sector prototypes for WFI
  - XXL (XEUS X-Large) format
  - 128 x 512 pixels of  $75 \times 75 \mu\text{m}^2$
  - Unidirectional readout
  - Same area & pixel count as XL
  - Same setup as XEUS sector (capacitance etc.)

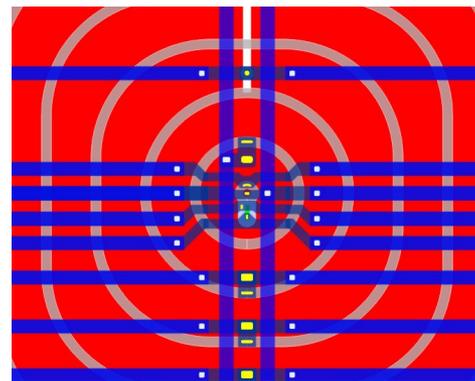
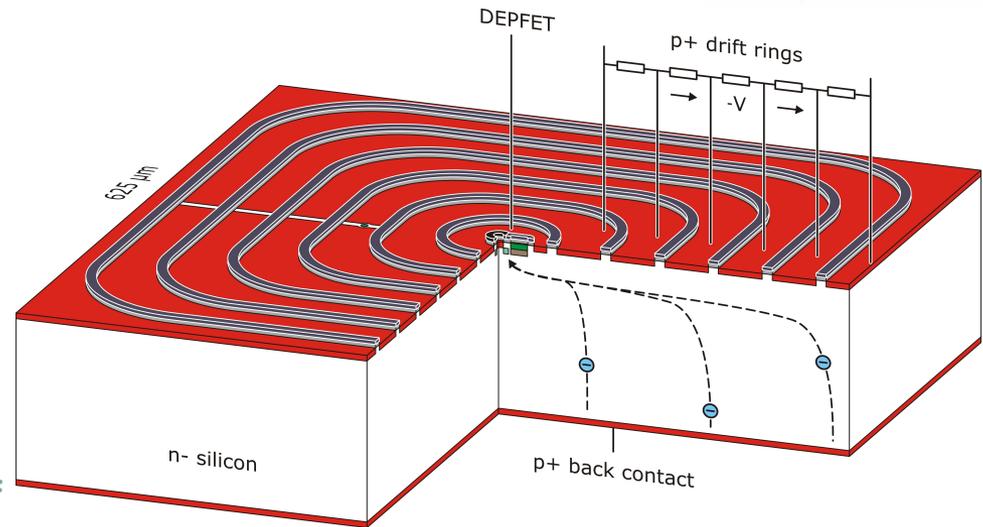


- Study timing behaviour of WFI on device with realistic device
- Commissioning in progress

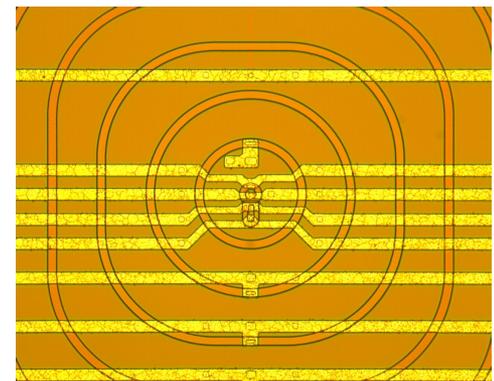
# DEPFET Macropixel devices

## ■ Macro Pixel Detector (MPD)

- ▶ Combined heritage of SDD & DePFET
  - large area & low noise
- ▷ Common backside diode & bulk
  - thin entrance window
  - fill factor 1
- ▷ Arbitrary scalable pixel size
  - Adjust geometry & number of drift rings
  - Pixel sizes up to ~ mm possible
- ▷ Readout scheme & specs
  - same as for “normal” DEPFETs



Demonstrator pixel  
layout screenshot

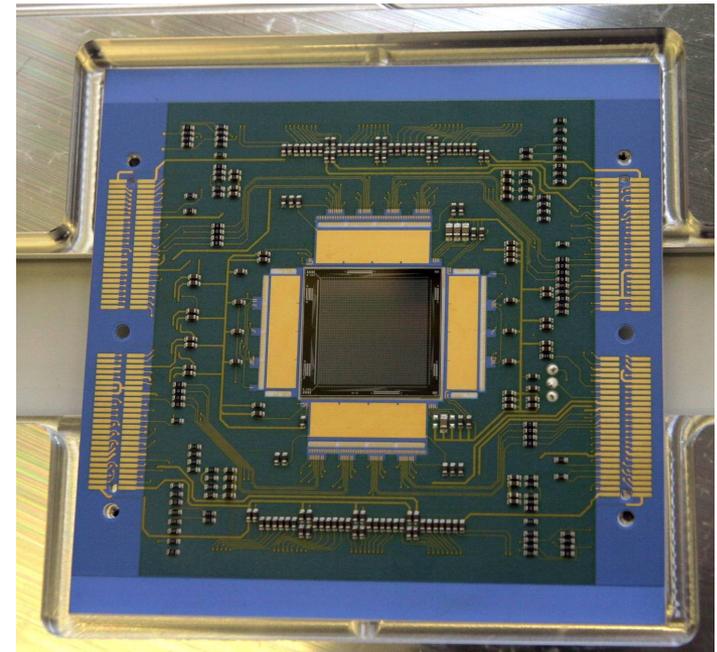


Demonstrator pixel  
status 18.06.07

# MIXS devices

## ■ *Flight detectors:*

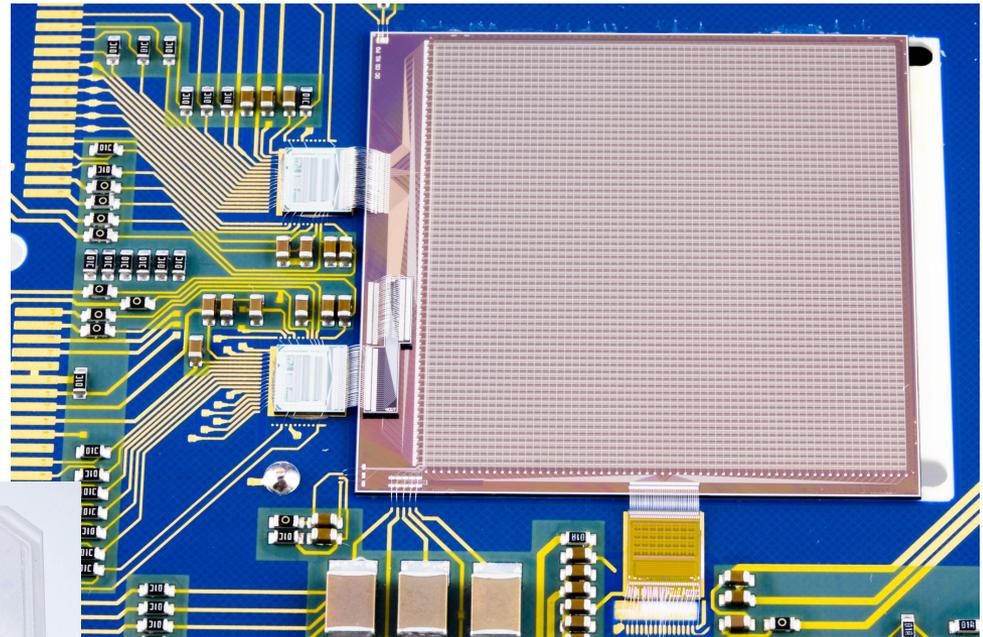
- FPA flight sensors for MIXS on BC
- Same area as XL (XEUS X-Large)
- 64 x 64 pixels of 300 x 300  $\mu\text{m}^2$
- Macropixel device
- Bidirectional readout
- **First DEPFET based sensor to undergo space qualification program**



- Commissioning in progress

# SX devices

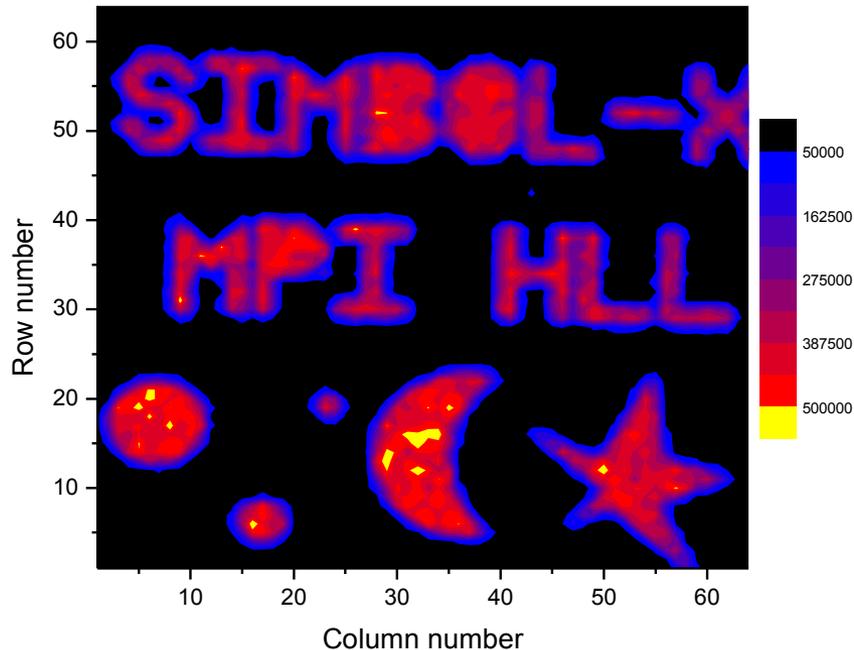
- *SX quadrant prototypes:*
  - Also on PXD05: SX sensor quadrant prototypes
  - 3.2 x 3.2 cm<sup>2</sup> sensitive area
  - 64 x 64 pixels of 500 x 500 μm<sup>2</sup>
  - Macropixel device
  - Unidirectional readout
  - Parallel readout prototypes



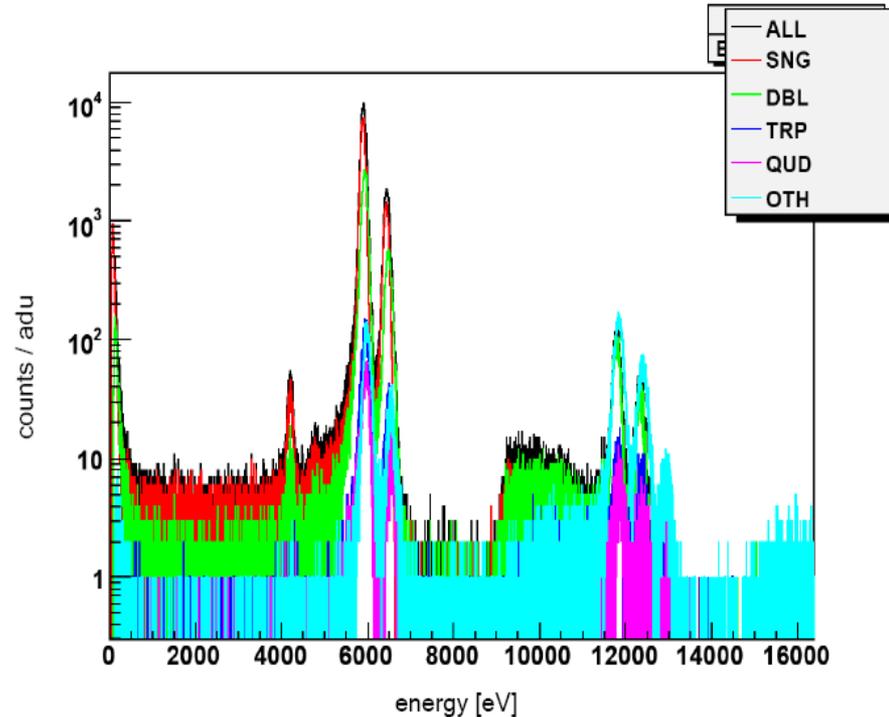
- Operational devices have been tested
- Excellent properties
- SX FPA will be wafer scale device!



# Sensor roadmap: SX devices



- 127 eV FWHM energy resolution @ 5.9 keV (single events)
- Excellent peak / background
- Readout noise  $\sim 3.5 e^-$  ENC



- Few samples built so far
- Homogeneity comparable to XS devices
- No cosmetic defects

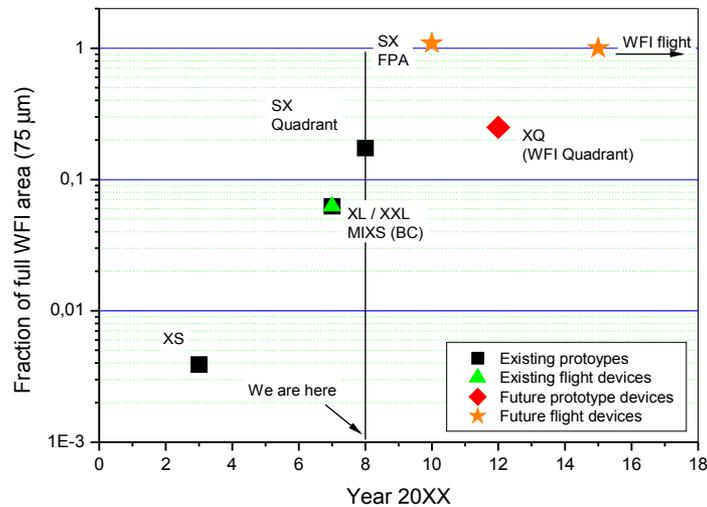
# Sensor development roadmap

## ■ Current status:

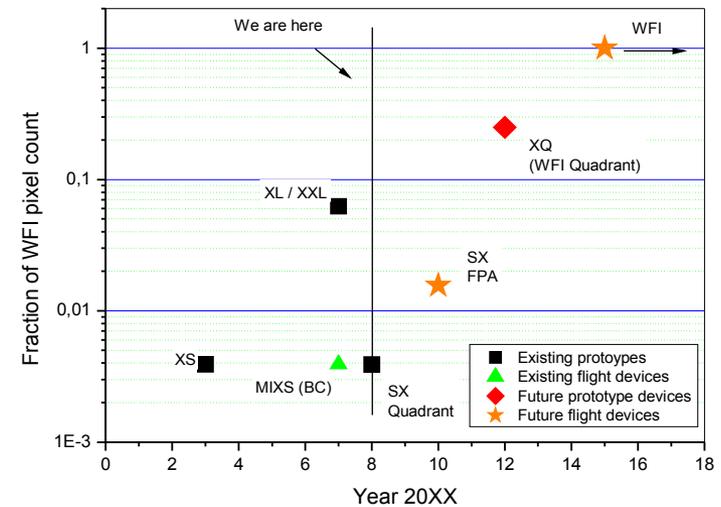
- Factor of 16 to go to final WFI area
- area
- Next prototyping run yields another factor of 8 in area
- WFI Quadrant prototypes

## ■ Challenges:

- Large area...
- ...and (!!) large pixel count!
- BC / MIXS: Qualification process
- SX / LEDA: Large area
- IXO WFI: Full array dimension!

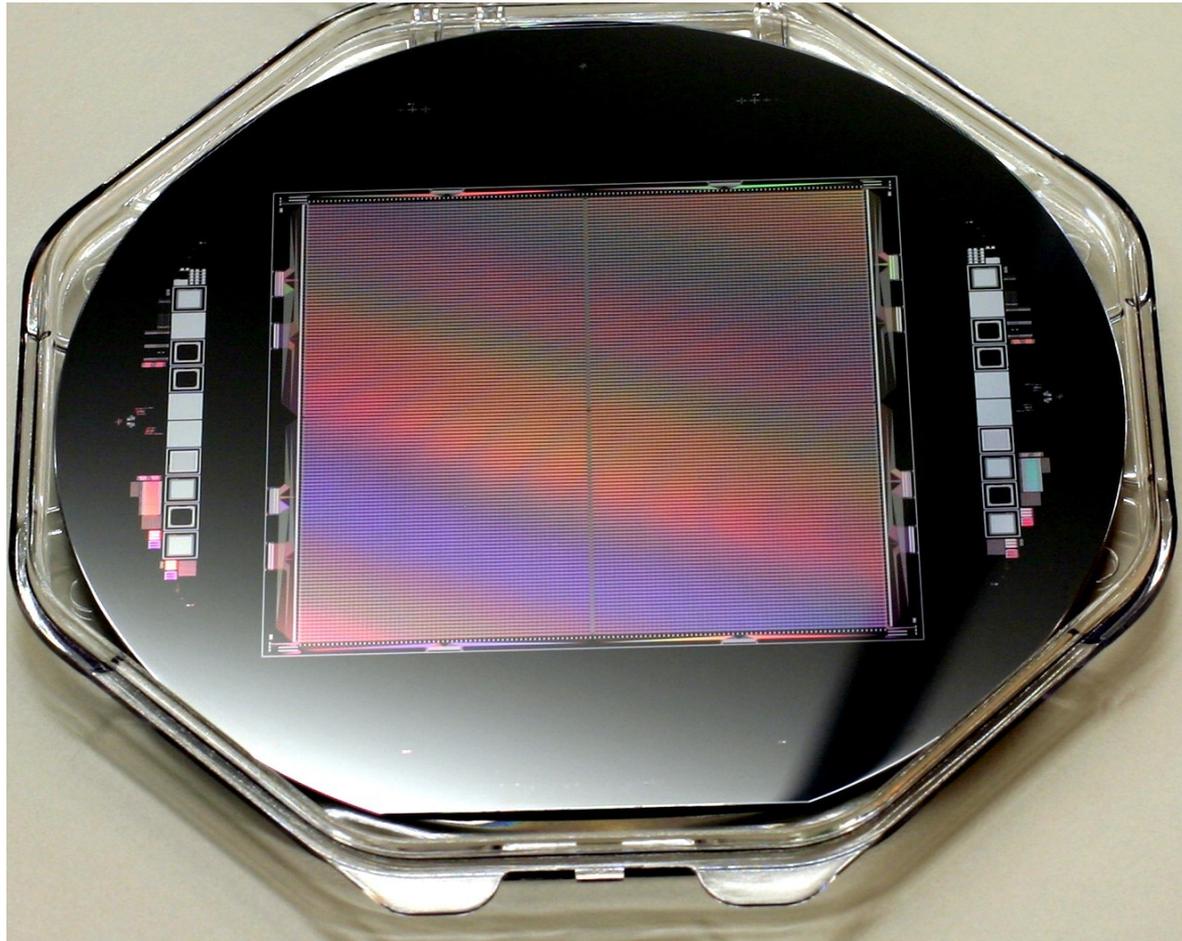


Sensor area roadmap



Pixel count roadmap

# The DEPFET based WFI



# WFI requirements



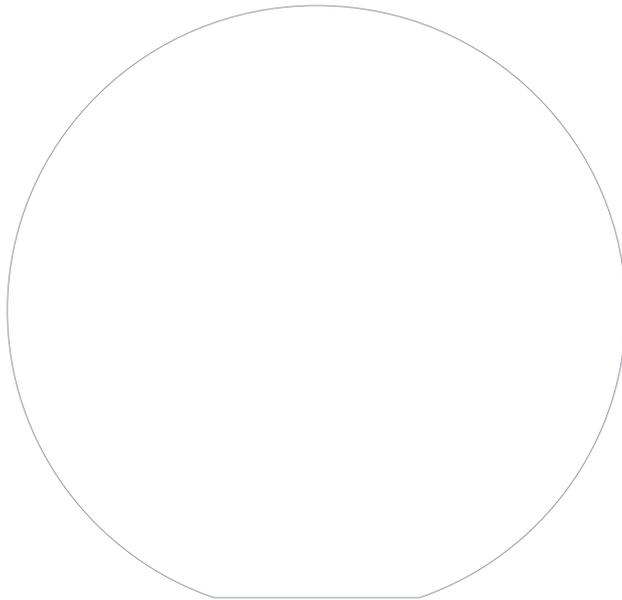
## ■ Specifications

- Field of view (min.)
    - > 12 arcmin  $\emptyset$
    - > 7.2 cm  $\emptyset$
  - Angular resolution
    - $\leq 5$  arcsec @ 20 m
  - Point spread function
    - 500  $\mu\text{m}$
  - Good QE
  - Energy range
    - 0.1 ... 15 keV
  - Energy resolution
    - < 130 eV @ 6 keV
  - Count rate capability
    - 10 kcps
    - < 1% pileup
  - Hard X-ray camera option
- *WFI requirements*
  - Detector format
    - 1024 x 1024 pix
  - Angular resolution
    - 14 arcmin @ 25m
    - 18 arcmin @ 20m
  - Pixel size
    - 100 x 100  $\mu\text{m}^2$
    - 75 x 75  $\mu\text{m}^2$
  - Thin entrance window
  - Detector thickness
    - 450  $\mu\text{m}$
  - Low electronic noise
    - $\ll 4$  el. ENC
  - Fast readout
    - 2  $\mu\text{sec}$  / pixel-row
  - Window mode
    - 32 x 1024 pixel
  - Monolithic device

- Compliance with

# WFI concept

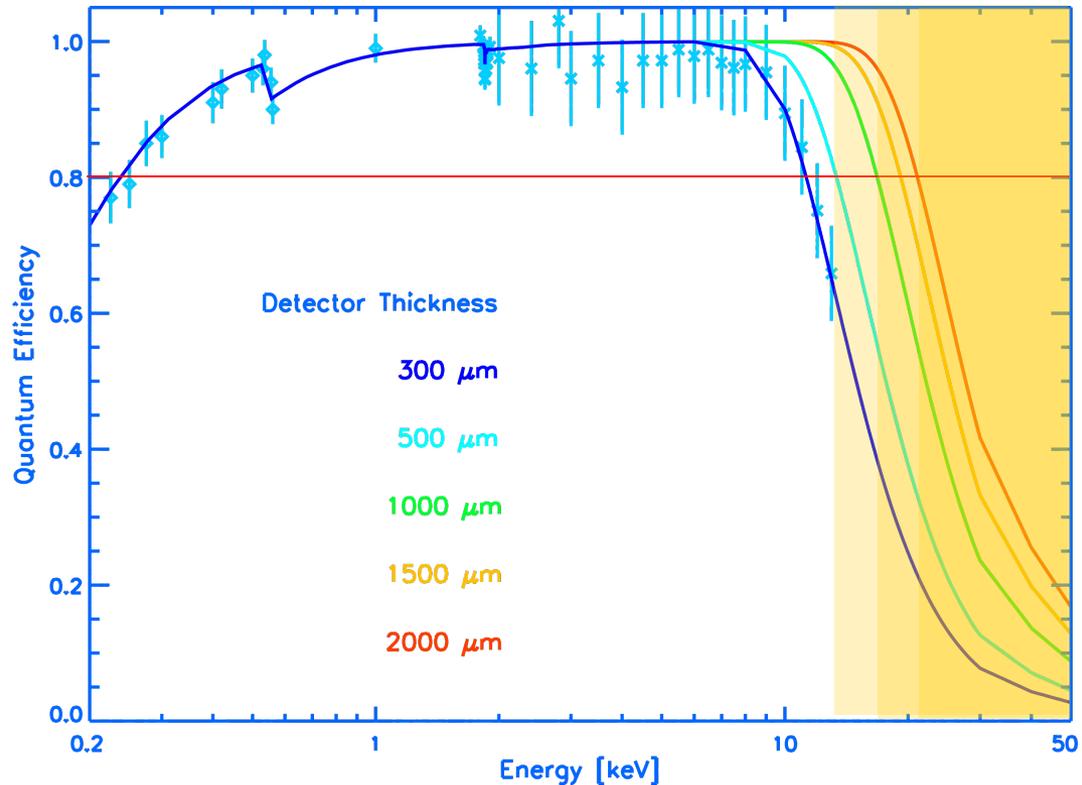
- *Current baseline:*
  - WFI will consist of monolithic device integrated on 6" wafer
  - Wafer thickness of 450  $\mu$  m is proposed



# Impact of device thickness

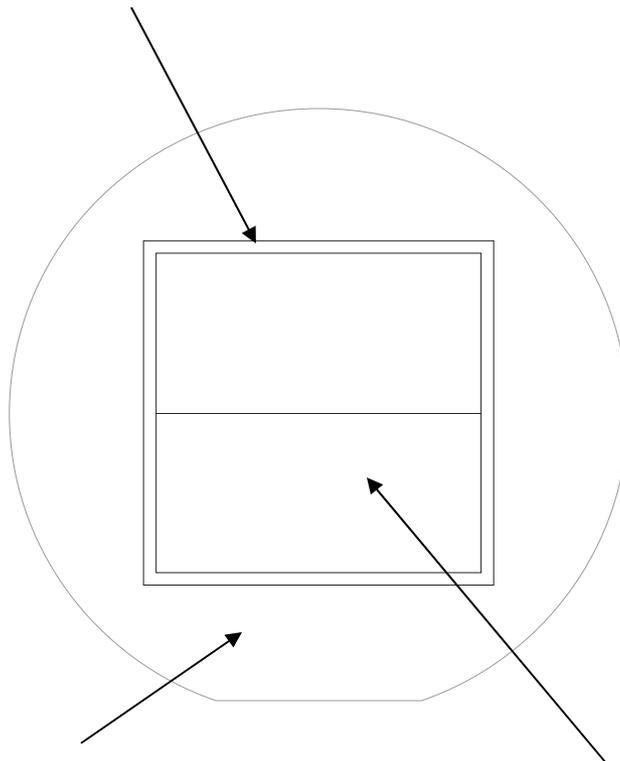
## ■ *Device thickness*

- Lower absorption cross section for higher energies
- ~12 keV for 0.5 mm thickness
- ~17 keV for 1 mm thickness
- ~21 keV for 2 mm thickness
- Improvement small



# WFI concept

Service balcony  
(bondpads etc.)



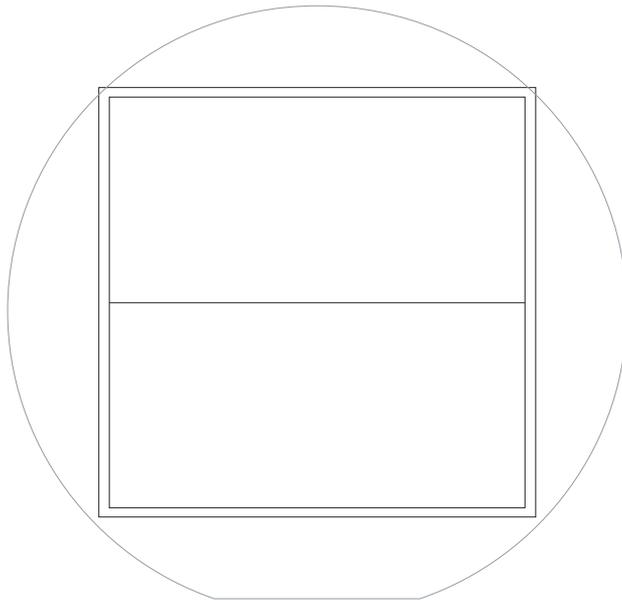
„Dead“ area. May be  
shaped according to  
requirements

Sensitive area

## ■ *Current baseline:*

- WFI will consist of monolithic device integrated on 6" wafer
- Array dimension: 1024 x 1024 pixels
- Pixel size of  $\sim 75 \times 75 \mu\text{m}^2$
- Device will occupy an area of about  $\sim 86 \times 86 \text{mm}^2$  (including service areas)

# WFI concept



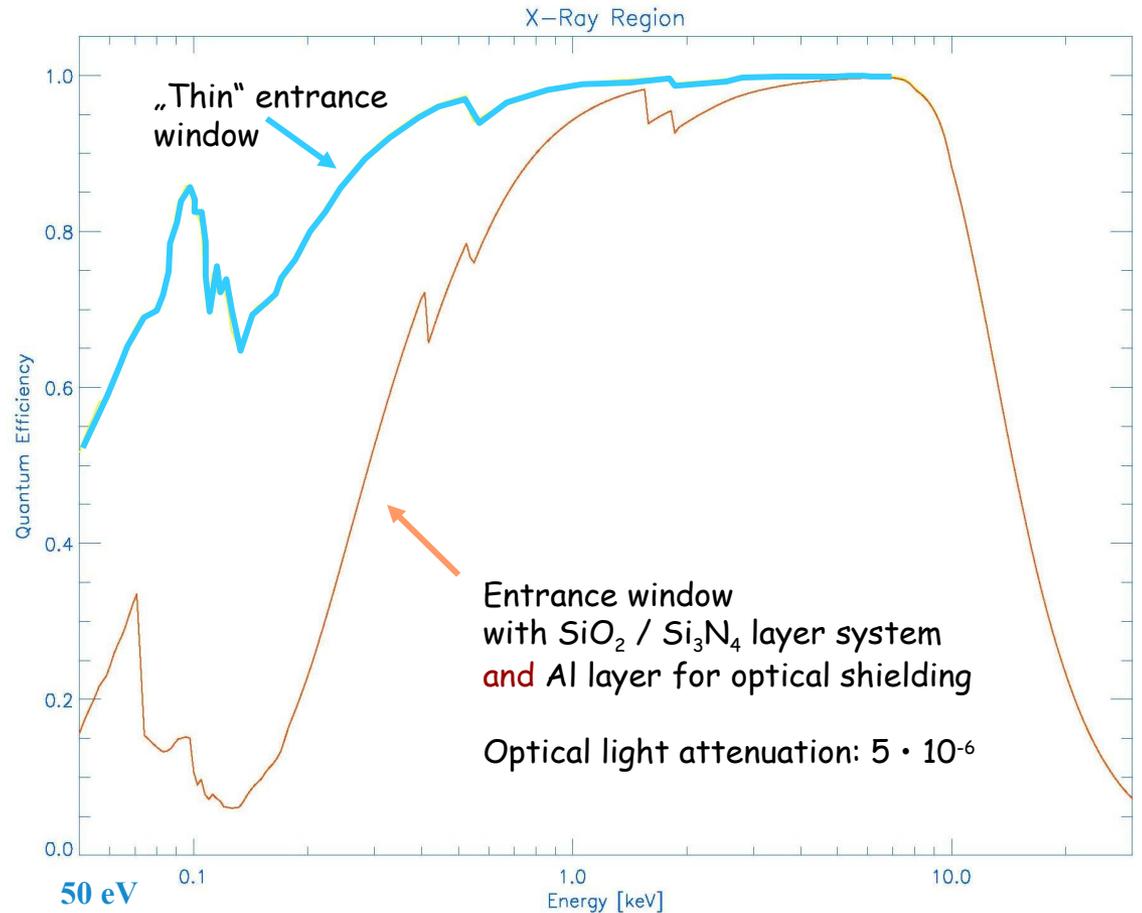
## ■ *Current baseline:*

- WFI will consist of monolithic device integrated on 6" wafer
- Array dimension: 1024 x 1024 pixels
- Pixel size of  $\sim 75 \times 75 \mu\text{m}^2$
- Device will occupy an area of about  $\sim 86 \times 86 \text{mm}^2$  (including service areas)
- Pixel size of up to  $100 \times 100 \mu\text{m}^2$  could be accommodated on a monolithic device on a 6" wafer for given array dimension
- Edge regions require special care!
- Even larger pixels possible, **but:**
- monolithic approach has to be abandoned
- Complete revision of entire FPA concept

# Entrance window configuration

## ■ Entrance window

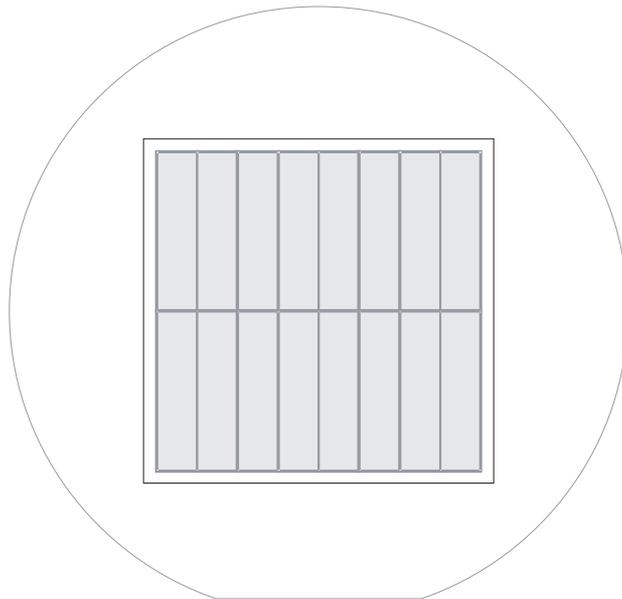
- Compromise between:
  - (Visible) light shielding
  - UV shielding
  - Shielding is required:
    - Straylight
      - Visible stars
- Quantum efficiency in the energy range  $E > 0.05$  keV
- QE loss also due to (external) filters
- Monolithic implementation has mechanical advantages



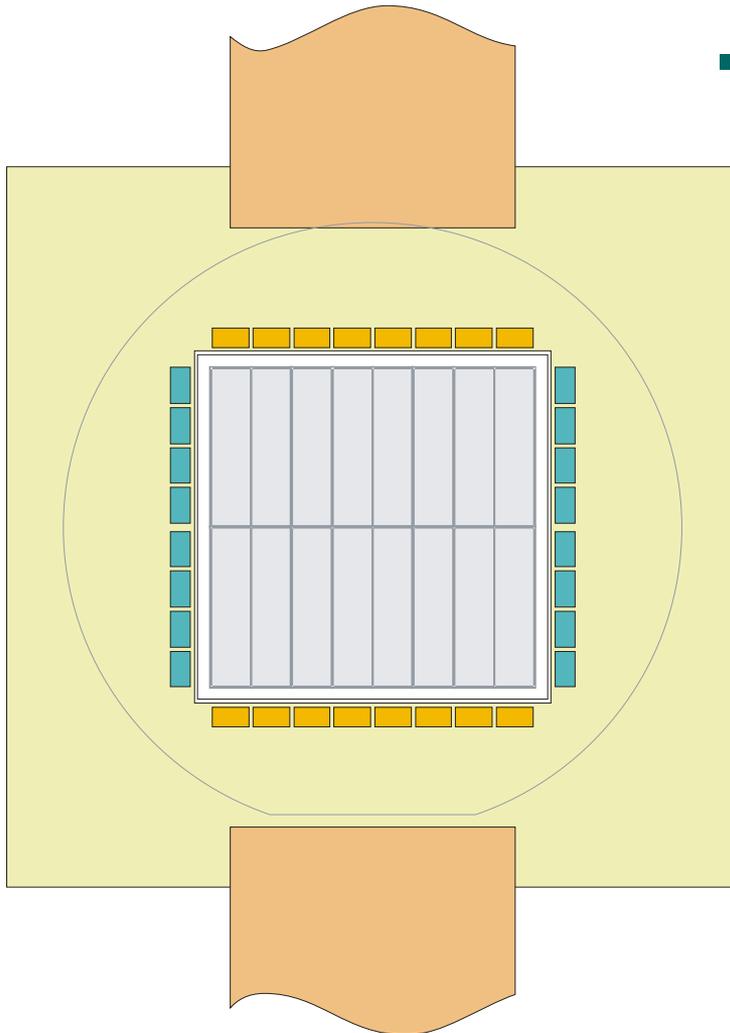
# WFI concept

## ■ *Current baseline:*

- Sensor will be electrically divided into two hemispheres and 16 sectors
- Division is purely electrical, affects only r/o modularities and (possibly) supply redundancies
- Common entrance window homogeneous & without dead regions
- Hemispheres are read out in parallel (factor 2 in parallelization)
- Processing time  $\sim 2 \mu s / \text{row}$



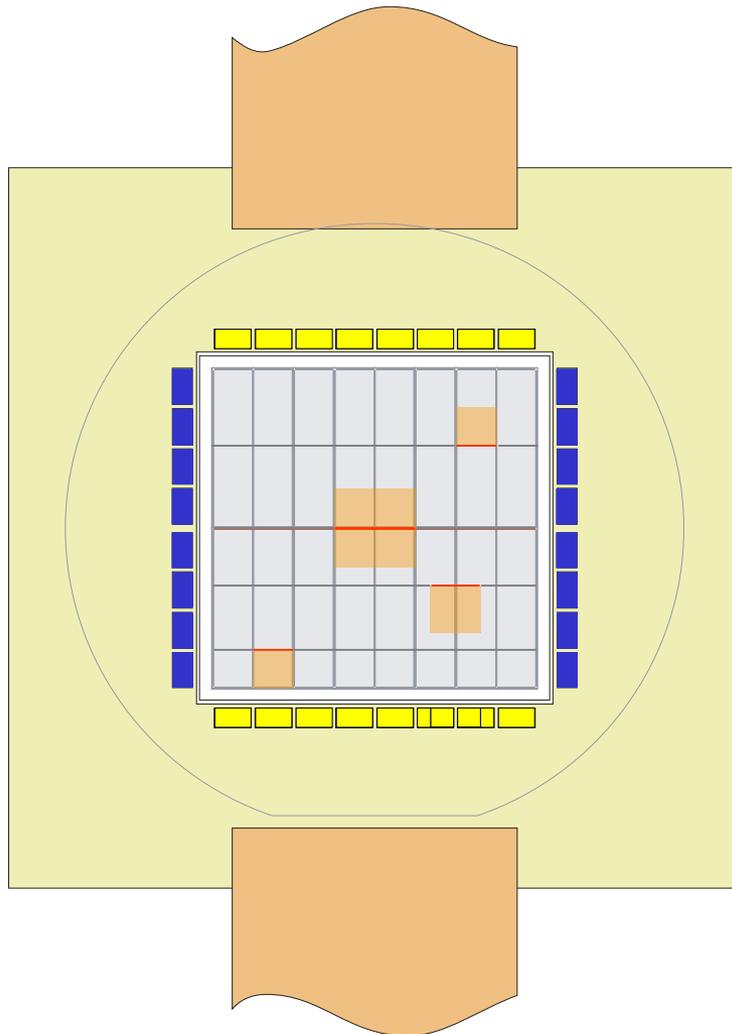
# WFI concept



## ■ *Current baseline:*

- Readout ICs are mounted on multilayer readout ceramics
- 1 CAMEX IC per sector
- All sectors of a hemisphere share same switcher ICs
- Total of 16 CAMEX ICs with 128 channels per IC
- Total of 16 SWITCHER ICs with 128 channels per IC (optional 32 x 64 channels as fallback solution)
- Control & configuration can be made redundant
- Multilayer ceramics is contacted with 2 Flexleads carrying the (optionally redundant) control & config signals as well as the supply voltages and analog output signals

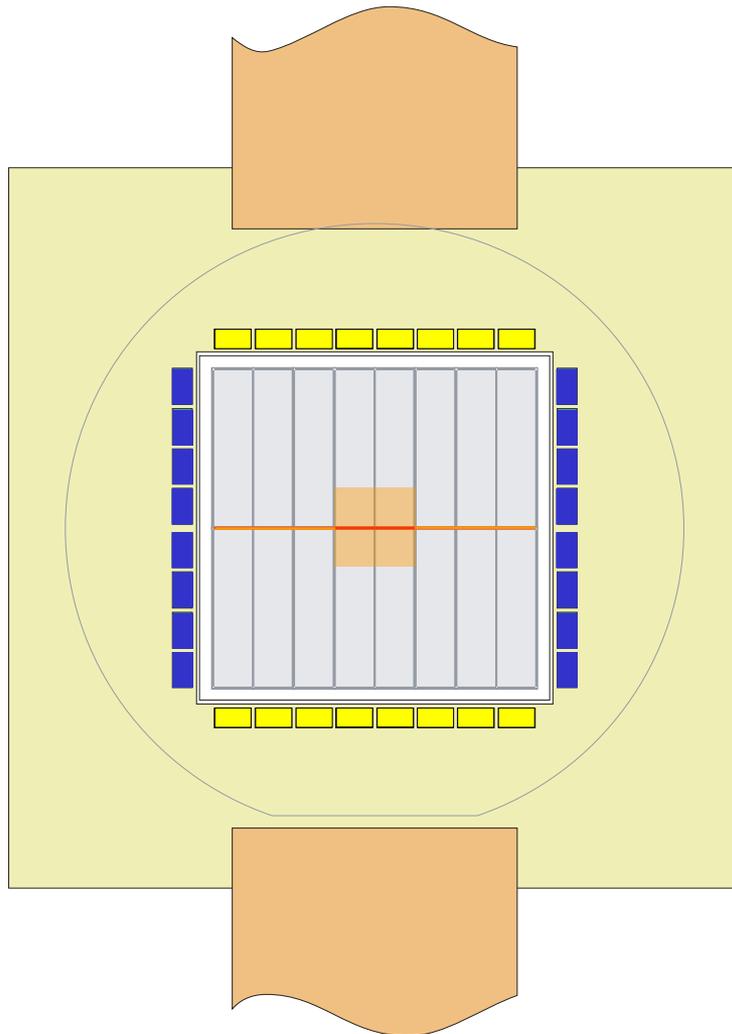
# WFI readout concept



## ■ *Readout modes:*

- **Full frame mode:** Parallel readout of both hemispheres on full width
- **ROI mode:** Define ROI, read out repetitively with high framelet rate
- Information of entire row is acquired, but information from outside ROI is discarded in preprocessing
- Arbitrary position anywhere on the sensor
- Simultaneous readout of disjunkt ROIs on different hemispheres
- With next generation of ICs:
- On-the-fly selection of ROIs / switch between ROIs
- ROIs exceeding sector borders

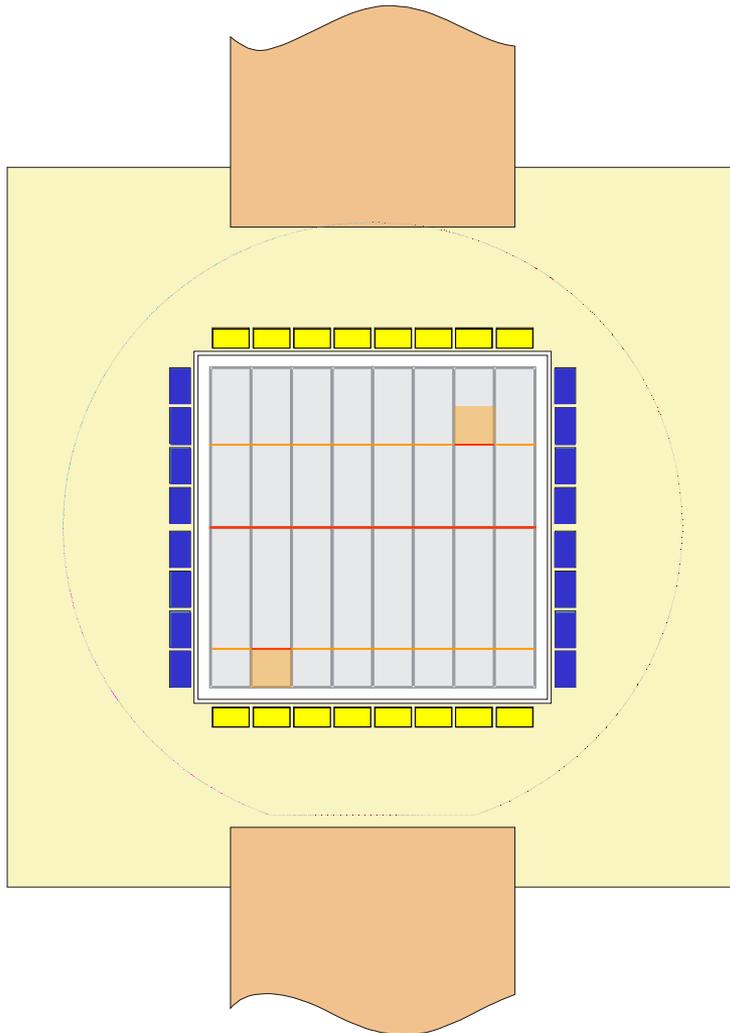
# WFI readout concept



## ■ *Readout modes:*

- **Full frame mode:** Parallel readout of both hemispheres on full width
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- With next generation of ICs:
- On-the-fly selection of ROIs / switch between ROIs
- ROIs exceeding sector borders
- **Window mode:** Acquire fully sized window strip (anywhere on FPA) repetitively
- Read rest of frame with reduced framerate

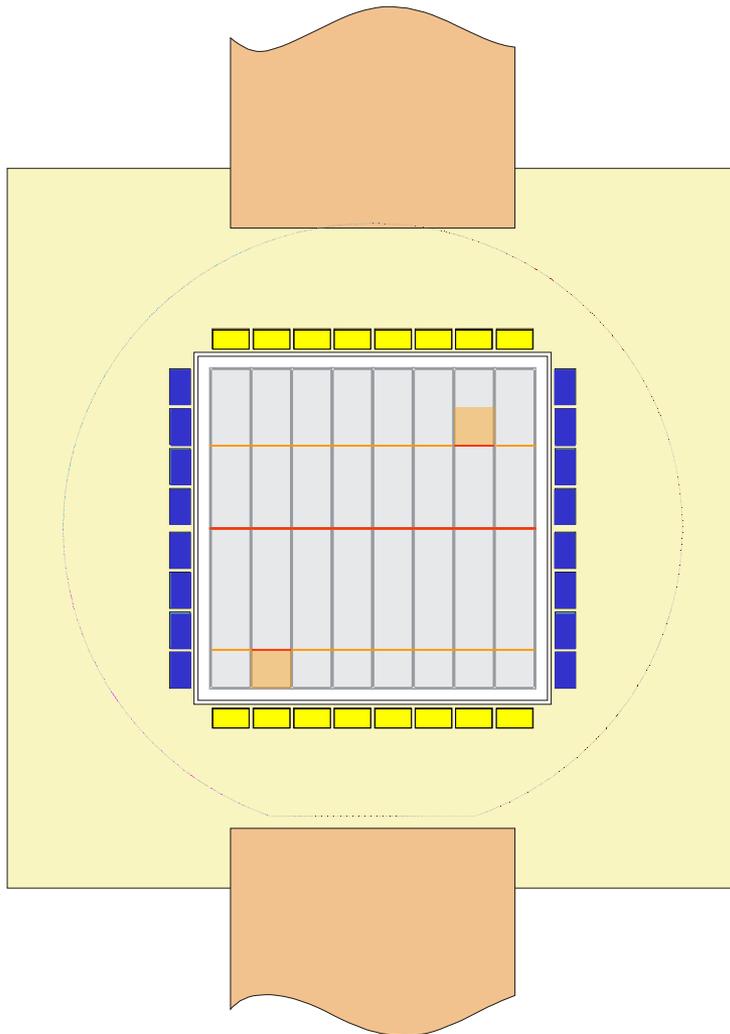
# WFI readout concept



## ➤ *Readout modes:*

- **Window mode:** Acquire fully sized window strip (anywhere on FPA) repetitively
- Read rest of frame with reduced framerate
- Different ROIs on arbitrary positions on FPA

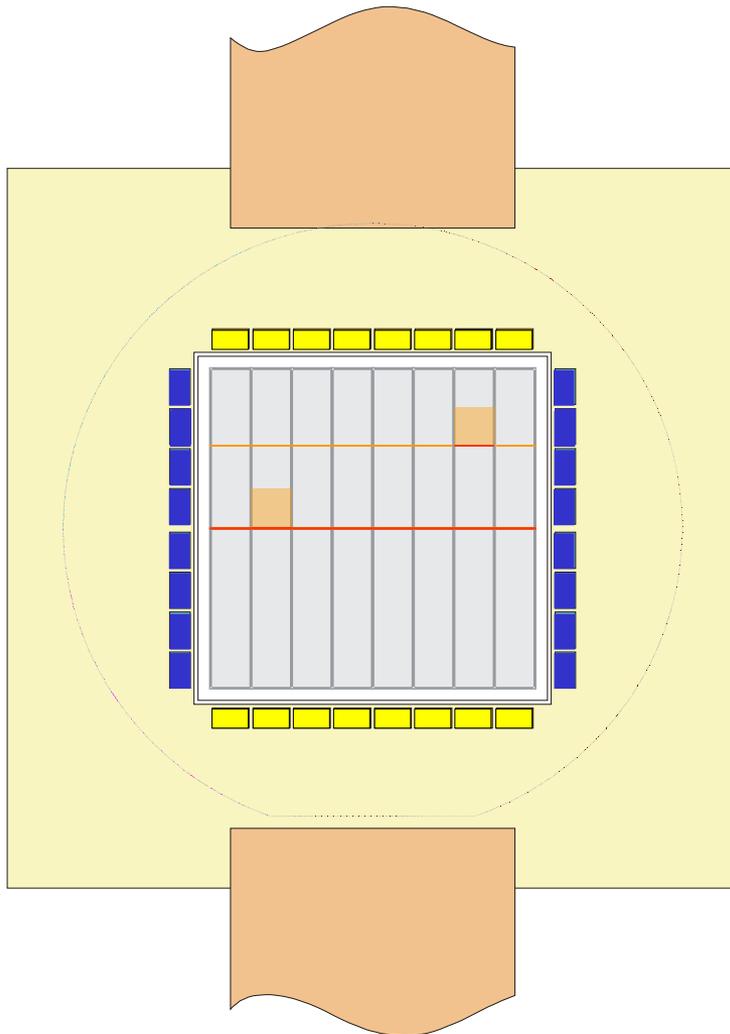
# WFI readout concept



## ➤ *Readout modes:*

- **Window mode:** Acquire fully sized window strip (anywhere on FPA) repetitively
- Read rest of frame with reduced framerate
- Different ROIs on arbitrary positions on FPA

# WFI readout concept

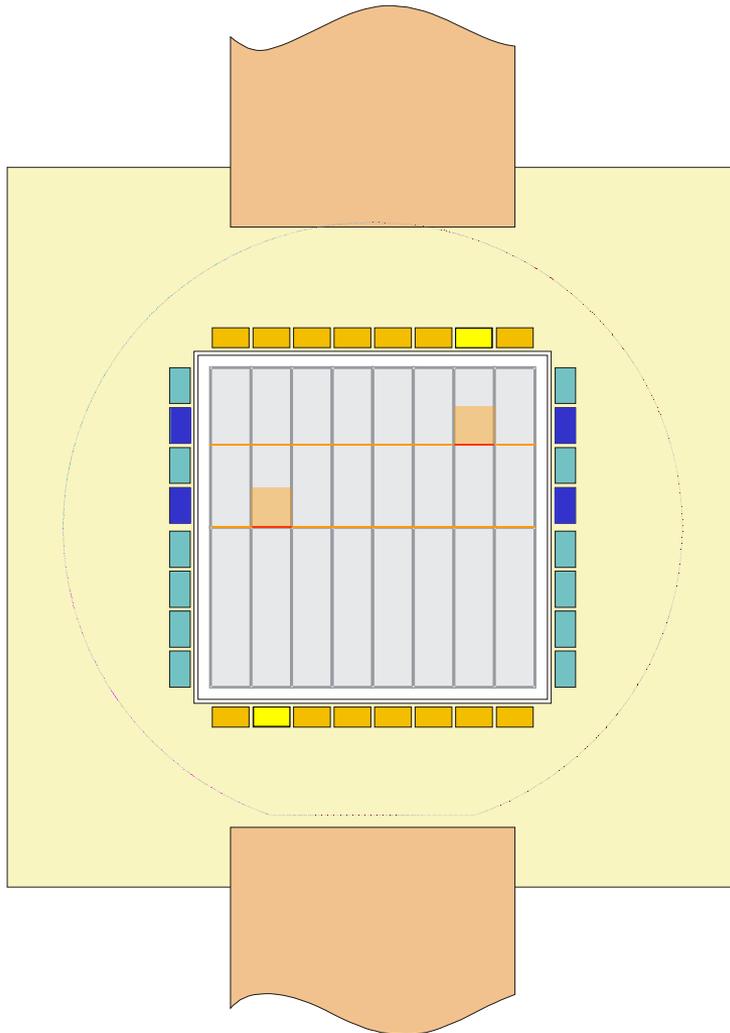


## ➤ *Readout modes:*

- **Window mode:** Acquire fully sized window strip (anywhere on FPA) repetitively
- Read rest of frame with reduced framerate
- Different ROIs on arbitrary positions on FPA
- Even different non-overlapping ROIs on same Hemisphere possible (subsequent readout)



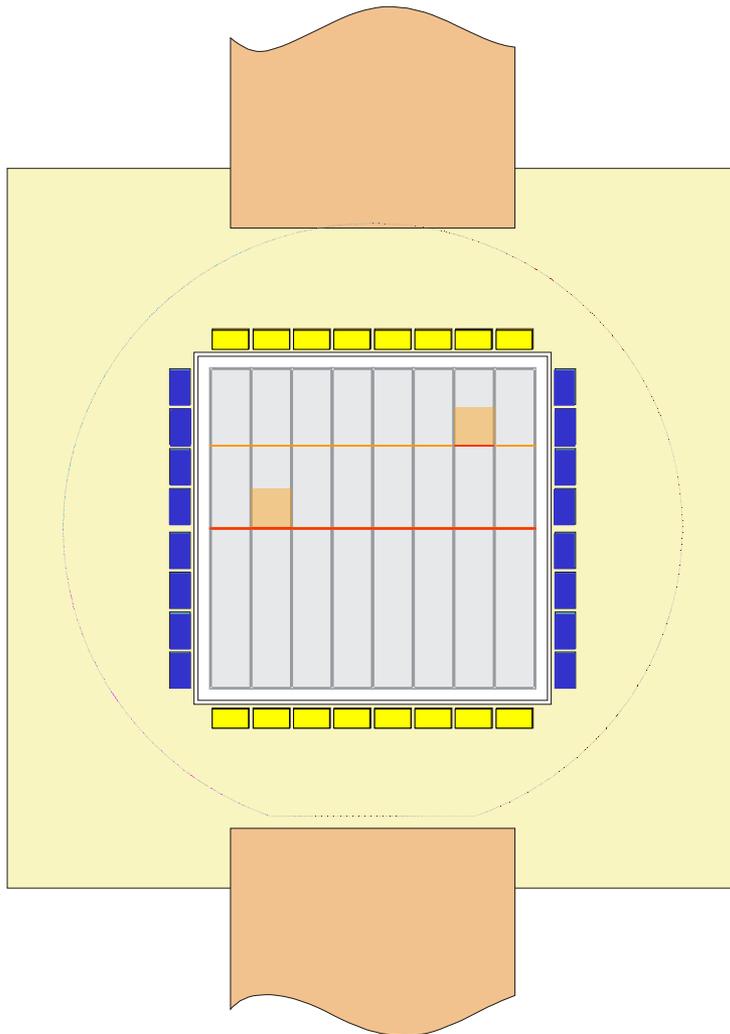
# WFI readout concept



## ➤ *Readout modes:*

- **Window mode:** Acquire fully sized window strip (anywhere on FPA) repetitively
- Read rest of frame with reduced framerate
- Different ROIs on arbitrary positions on FPA
- Even different non-overlapping ROIs on same Hemisphere possible (subsequent readout)

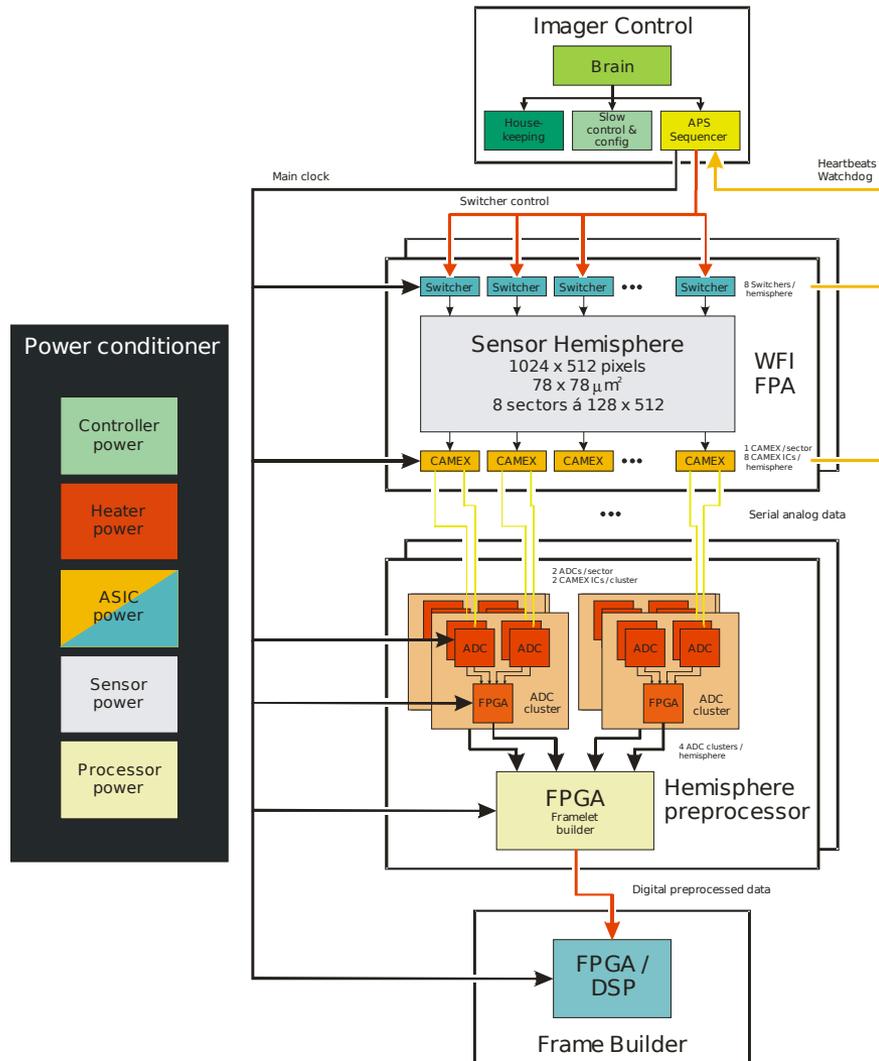
# WFI readout concept



## ➤ Readout modes:

- **Window mode (cont.):** Acquire fully sized window strip (anywhere on FPA) repetitively
- Read rest of frame with reduced framerate
- Different ROIs on arbitrary positions on FPA
- Even different non-overlapping ROIs on same Hemisphere possible (subsequent readout)

# System

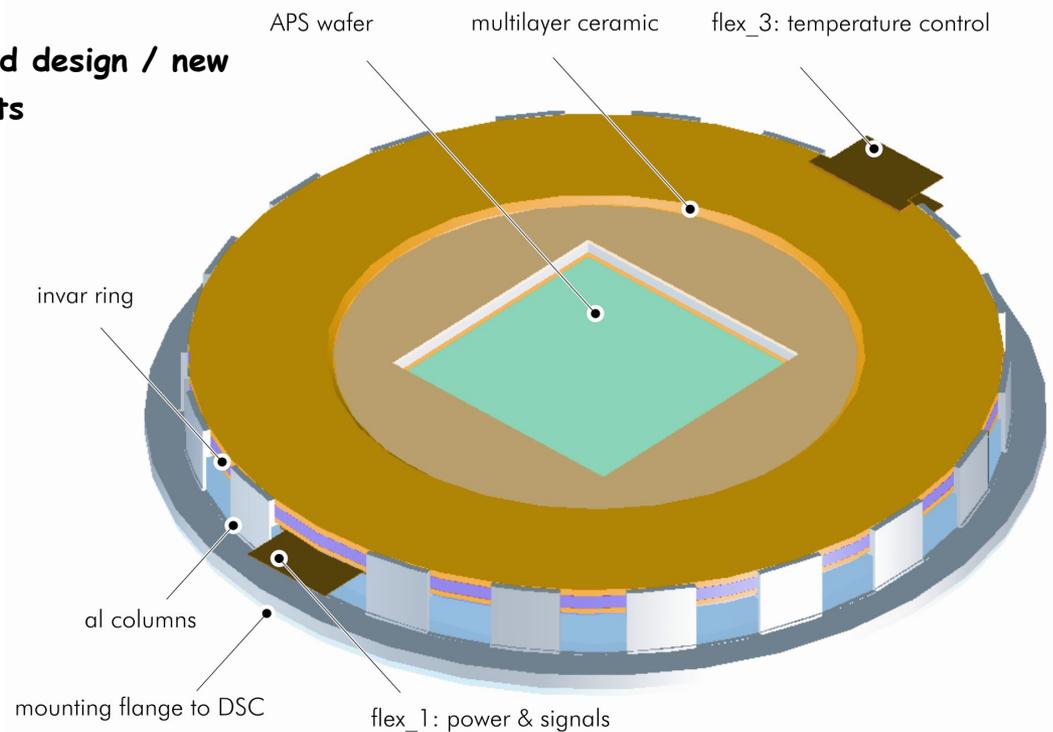


## System components:

- WFI APS (2 redundant hemispheres)
- Hemisphere preprocessor, consisting of 4 ADC clusters containing 4 ADCs each and one framelet builder FPGA
- Frame builder FPGA
- Imager control unit with house-keeper microcontroller, sequencer FPGA and slow control and configuration unit
- Power supply units for the various subcomponents
- Only sensor hemispheres are at „cold“ temperatures. Required cooling power ~ 22 W (est.)

## ■ *Mechanical design*

- Current concept based on SX & XEUS heritage
- Preliminary design exists
- Including thermal simulations
- **Needs to be adapted to revised design / new spacecraft & mission constraints**



# WFI performance



## ■ Specifications

- ↘ Field of view (min.)
  - > 12 arcmin  $\emptyset$
  - > 7.2 cm  $\emptyset$
- ↘ Angular resolution
  - $\leq 5$  arcsec @ 20 m
- ↘ Point spread function
  - 500  $\mu\text{m}$
- ↘ Good QE
- ↘ Energy range
  - 0.1 ... 15 keV
- ↘ Energy resolution
  - < 130 eV @ 6 keV
- ↘ Count rate capability
  - 10 kcps
  - < 1% pileup
- ↘ Hard X-ray camera option

## • WFI requirements

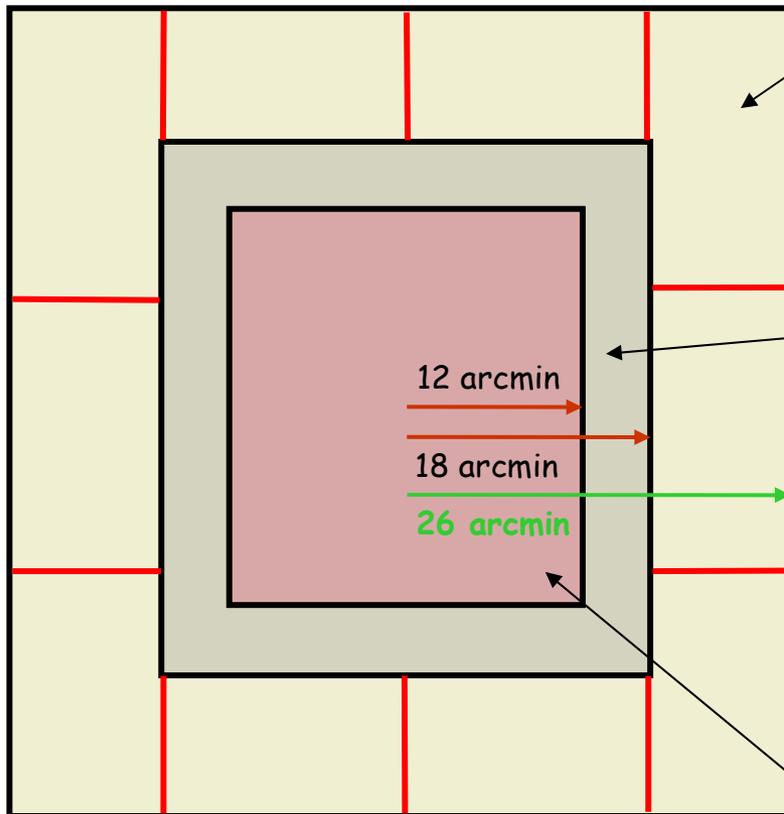
- Detector format
  - 1024 x 1024 pix
- 14 arcmin @ 25m
- 18 arcmin @ 20m
- ↘ Pixel size
  - 100 x 100  $\mu\text{m}^2$
  - 75 x 75  $\mu\text{m}^2$
- ↘ Thin entrance window
- ↘ Detector thickness
  - 450  $\mu\text{m}$
- ↘ Low electronic noise
  - $\ll 4$  el. ENC
- ↘ Fast readout
  - 2  $\mu\text{sec}$  / pixel-row
- ↘ Window mode
  - 32 x 1024 pixel
- ↘ Monolithic device

## ■ WFI properties

- Min. - max. pixel size
  - 24 x 24  $\mu\text{m}^2$
  - 500 x 500  $\mu\text{m}^2$
- Thin entrance window
  - for E > 50 eV
- Integrated optical blocking filter
  - for E < 50 eV
- Detector thickness
  - 450  $\mu\text{m}$
- Low electronic noise
  - $\ll 3.5$  el. ENC
  - $\Delta E < 130$  eV (FWHM)
- ↘ Fast readout
  - 2  $\mu\text{sec}$  / row ~ 1000 frames/s
- Window mode
  - 32 x 1024 pixel ~ 32  $\mu\text{s}$  / „framelet“
- Monolithic device
- Low power
  - ~ 16 W
- High temperature
  - $\geq -40$  °C

- Compliance with

# WFI options

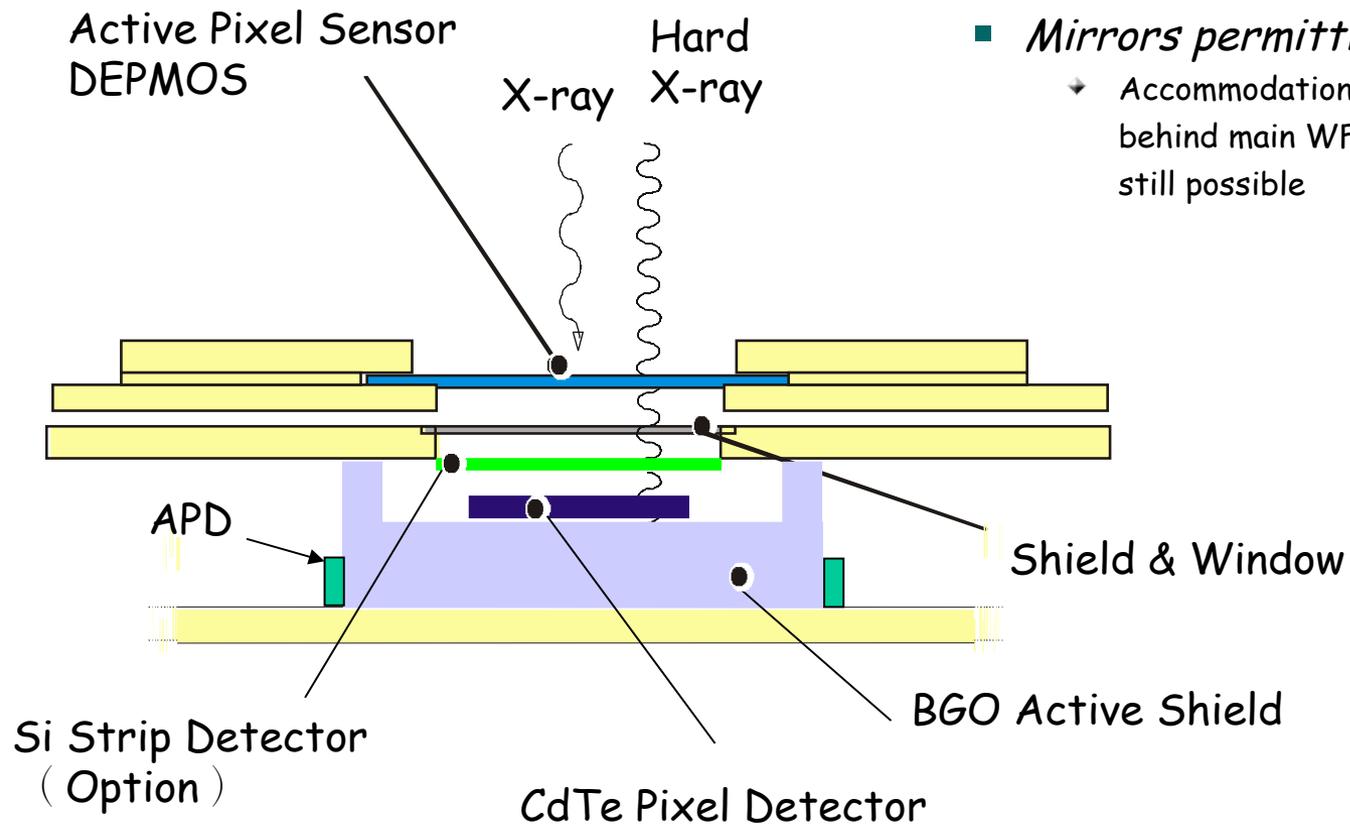


Optional: WFI expansion with e.g. MOS-type CCDs:  
pixel size:  $100 \times 100 \mu\text{m}^2$ ,  
format:  $1024 \times 512$  pixel  
sensitive thickness:  $200 \mu\text{m}$

„actual“ WFI monolithic DePFET APS, BI,  
sensitive thickness:  $450 \mu\text{m}$ ,  
format:  $1024 \times 1024$  pixel,  
FOV:  $18 \text{ arcmin}$  @  $20 \text{ m FL}$ ,  
pixel size:  $100 \times 100 \mu\text{m}^2$

„original“ WFI: monolithic DePFET APS, BI,  
sensitive thickness:  $450 \mu\text{m}$   
format:  $712 \times 712$  pixel  
FOV:  $12 \text{ arcmin}$  @  $20 \text{ m FL}$ ,  
pixel size:  $100 \times 100 \mu\text{m}^2$

# WFI options



# IXO WFI Collaboration



## Potential WFI Team:

MPE, Garching, IAAT      Germany

LU, Leicester      UK

Politecnico di Milano,      Italy

CAS, Tsinghua University      China

PNSensor GmbH      Germany

University of Osaka      Japan

US teams are welcome